## **Stratasys Continuous Build**

This modular, automated FDM® 3D printing system lets users benefit from continuous-build production and efficient workflow without compromising part quality. Available in stacks of 3 so you can print multiple jobs in parallel without downtime and easily scale as your lab usage grows by adding additional stacks. The Continuous Build gives users access to a cloud-based online order portal and monitoring system while giving print technicians access to machine status, controls, performance and analytics dashboards.

SYSTEM SPECIFICATIONS	
Build Envelope (XYZ)	12 x 12 x 12 cm (4.7 x 4.7 x 4.7 in)
MATERIAL: ABSplus	
Model Material	<ul> <li>□ Ivory</li> <li>□ White</li> <li>■ Flourescent Yellow</li> <li>■ Black</li> <li>■ Red</li> <li>■ Nectarine</li> <li>■ Blue</li> <li>■ Gray</li> <li>■ Olive Green</li> </ul>
Properties	Tensile strength, yield - 31 MPa. Tensile modulus - 2,200 MPa. HDT @ 66 psi - 96 °C. Impact toughness - IZOD Impact, notched (Method A, 23 °C) - 106 J/m.
Support Material	SR-30 Soluble
Part Accuracy/ Layer Thickness	.005 mm, .007 mm and .010 mm
Software	Stratasys SkyLab
Workstation Compatibility:	Windows® 7 and 10 Internet Connectivity
Network Connectivity	4 Wired LAN Connections: 3 connected to each stack, 1 connected to administrator computer
Printer Power Requirements	1 Dedicated 20A,110V or 2x 15A, 110V per stack
Size and Weight (per stack)	78 x 28.5 x 31 in 200lbs

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STRATASYS.COM ISO 9001:2008 Certified



